



MACHINE GUARDING

Hazard		Satisfactory	Needs Attention	Not Applicable	Target Date for Completion	Date Completed
1	Is there a training program to instruct employees on safe methods of machine operation?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
2	Is there adequate supervision to ensure that employees are following safe machine operating procedures?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
3	Is there a regular program of safety inspection of machinery and equipment?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
4	Is all machinery and equipment kept clean and properly maintained?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
5	Is sufficient clearance provided around and between machines to allow for safe operations, set up and servicing, material handling, and waste removal?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
6	Is equipment and machinery securely placed and anchored, when necessary to prevent tipping or other movement that could result in personal injury?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
7	Is there a power shut-off switch within reach of the operator's position at each machine?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
8	Can electric power to each machine be locked out for maintenance, repair, or security?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
9	Are the non-current carrying metal parts of electrically operated machines bonded and grounded?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
10	Are foot-operated switches guarded or arranged to prevent accidental actuation by personnel or falling objects?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
11	Are manually operated valves and switches controlling the operation of equipment and machines clearly identified and readily accessible?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
12	Are all emergency stop buttons colored red?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
13	Are all pulleys and belts that are within 7 feet of the floor or working level properly guarded?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
14	Are all moving chains and gears properly guarded?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
15	Are splash guards mounted on machines that use coolant to prevent the coolant from reaching employees?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
16	Are methods provided to protect the operator and other employees in the machine area from hazards created at the point of operation, in-going nip points, rotating parts, flying chips, and sparks?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
17	Are machinery guards secure and so arranged that they do not offer a hazard in their use?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
18	If special hand tools are used for placing and removing material, do they protect the operator's hands?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
19	Are revolving drums, barrels, and containers guarded by an enclosure that is interlocked with the drive mechanism, so that the revolution cannot occur unless the guard enclosure is in place?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
20	Do arbors and mandrels have firm and secure bearings and are they free from play?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
21	Are provisions made to prevent machines from automatically starting when power is restored after a failure or shutdown?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
22	Are machines constructed so as to be free from excessive vibration when the largest size tool is mounted and run at full speed?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		

23	If machinery is cleaned with compressed air, is air pressure controlled and personal protective equipment or other safeguards utilized to protect workers from eye and body injury?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
24	Are fan blades protected with a guard having openings no larger than 1/2 inch, when operating within 7 feet of the floor?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
25	Are saws used for ripping equipped with anti-kick back devices and spreaders?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
26	Are radial arm saws so arranged that the cutting head will gently return to the back of the table when released?	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
27		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
28		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		
29		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		

Name

Date

Actions Taken to Correct Items Checked as "Needs Attention"

Hazard #	
Hazard #	
Hazard #	
Hazard #	
Hazard #	